CLAIMS

What is claimed is:

- 1. A method of producing an organic compound in a solvent minimized environment which comprises bringing at least one organic reactant into contact with at least one inorganic metal reagent and in the presence of a catalytic amount of an oxyethylene ether for a time sufficient for the oxyethylene ether to at least partially complex the metal of the at least one inorganic or organic metal reagent.
- 2. The method of Claim 1, wherein the oxyethylene ether is a polyethylene glycol or an aryl polyoxyethylene ether of the formula:

$$R - - (OCH_2CH_2)_n - OH$$

wherein R is an aryl, alkyl or aralkyl group having from 1 to 20 carbon atoms and n has an average value between from about 9 to about 150.

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- 3. The method of Claim 2, wherein n has an average value between from about 9 to about 70.
- 4. The method of Claim 3, wherein n has an average value between from 20 about 16 to about 40.
 - 5. The method of Claim 2, wherein n is 9 to 10.
 - 6. The method of Claim 4, wherein n is 40.
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7. The method of Claim 1, wherein the at least one organic reactant is a compound of the formula:

$$\bigcap_{OR^2}$$
 (II)

wherein R^2 is -H or a C_1 - C_4 alkyl group and the at least one inorganic metal reagent is an alkali metal thioacetate.

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- 8. The method of Claim 7, wherein n is approximately 9.
- The method of Claim 2, wherein the at least one organic reactant is a C₁-C₂₀ nitro-alkane, optionally substituted with at an aromatic ring, and a C₁-C₂₀ alkyl or aromatic aldehyde and the at least one inorganic metal reagent is selected from an alkali or alkaline earth hydroxide or a tetraalkyl ammonium hydroxide.
 - 10. The method of Claim 9, wherein the C_1 - C_{20} nitroalkane is 1-nitropropane and the aldehyde is propionaldehyde.

- 11. The method of Claim 10, wherein the alkali hydroxide or tetraalkyl ammonium hydroxide is selected from sodium hydroxide, cesium hydroxide, potassium hydroxide, lithium hydroxide or tetrabutyl ammonium hydroxide.
- 20 12. The method of Claim 11, wherein the at least one inorganic metal reactant is selected from potassium hydroxide or cesium hydroxide.
 - 13. The method of Claim 9, wherein n is approximately 9.

- 14. A method of producing a nitroalcohol in a solvent minimized environment which comprises contacting a C₁-C₂₀ nitroalkane, optionally substituted with an aromatic group, and a C₁-C₂₀ aliphatic or aromatic aldehyde, in the presence of a catalytic amount of a catalyst system comprising
 - (i.) an oxyethylene ether; and
- (ii.) at least one hydroxide for a time sufficient to form the nitroalcohol.
- 15. The method of Claim 14, wherein the oxyethylene ether is a polyethylene glycol or an aryl polyoxyethylene ether of the formula:

R—
$$(OCH_2CH_2)_n$$
— OH

wherein R is an aryl, alkyl or aralkyl group having from 1 to 20 carbon atoms and n has an average value between from about 9 to about 150.

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- 16. The method of Claim 14, wherein the C_1 - C_{20} nitroalkane is 1-nitropropane.
- 17. The method of Claim 14, wherein the C_1 - C_{20} aldehyde is 20 propionaldehyde.
 - 18. The method of Claim 14, wherein the hydroxide is sodium hydroxide, cesium hydroxide, potassium hydroxide, lithium hydroxide or tetralkyl ammonium hydroxide or a tetralkylammonium hydroxide potassium hydroxide.
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- 19. The method of Claim 18, wherein n is approximately 9 to 10.

20. A method of producing N-acetyl-p-aminophenol in a solvent minimized environment, which comprises contacting a compound of the formula:

$$\bigcap_{\mathsf{OR}^2}^{\mathsf{NO}_2}$$
 (II)

wherein R² is -H or a C₁-C₄ alkyl group

- 5 with a catalytic amount of a catalyst system comprising
 - (i.) an oxyethylene ether; and
 - (ii.) alkali metal thioacetate

for a time sufficient to form N-acetyl-p-aminophenol.

10 21. The method of Claim 20, wherein the oxyethylene ether is a polyethylene glycol or an aryl polyoxyethylene ether of the formula:

$$R - - OCH_2CH_2)_n - OH$$

wherein R is an aryl, alkyl or aralkyl group having from 1 to 20 carbon atoms and n

has an average value between from about 9 to about 150.

22. The method of Claim 20, wherein the R² is -H.

- 23. The method of Claim 22, wherein the equivalent weight ratio of the compound of formula (II):alkali metal thioacetate is approximately 1:1.
 - 24. The method of Claim 20, wherein R^2 is a C_1 - C_4 alkyl group.

- 25. The method of Claim 24, wherein the equivalent weight ratio of the compound of formula (II): alkali metal thioacetate is approximately 1:3.
- 26. The method of Claim 20, wherein the alkali thioacetate is potassium 10 thioacetate.
 - 27. The method of Claim 15, wherein n is about 40 to 41.